



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2856-400
Job Sheet 176300



Part No: D2856-400

Job Qty: 216 ea

Part Name: Abrasion Strip 4" Wide (Per Foot)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/20/18

Job Tracking No:

Due Date: 5/21/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP D 02.08.28 Re-format; Added clear & 108 foot roll to Step 2 KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	216 pcs		5/21/18	0.00	0.00	Purchasing		AT 18/04/27
110	Packaging	216 pcs		5/21/18	0.00	0.00	Packaging2		AT 18/04/27
120	QC	216 pcs		5/21/18	0.00	0.00	QC6		38
130	Packaging	216 pcs		5/21/18	0.00	0.00	Packaging3-1	ST 418	MAY 01 2018
140	QC21-SA	216 Ea		5/21/18	0.00	0.00	QC21		21 MAY 01 2018

Part Op 100 - Issue P/O: 39671 Material: Outdoor grade polyurethane protective clear tape 3M P/N 8681 (or 8681HS)
 Descriptions: - 108 foot roll Specify for Clear Tape
 110 - Ensure material certification is attached
 120 - Ensure Material certification comply to Dwg D
 130 - *** EXPIRED DATE 19/04/27 ***

DAS
21
9-50

MAY 01 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3M8681-4	Abrasion Strip 4"	216 pcs (1 ea)	100-Purchasing	5066249

218/04/20 216 P/O: 39671

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	3M8681-4	216	0	0

Part Specifications

Specifications could not be found.

Plex 4/20/18 8:01 AM Dart.Gagnon.Michelle



Container No: **S066250**



Abrasion Strip 4" Wide (Per Foot)

PART NO: **D2856 - 400**

Serial No/Batch: **S066250**

Revision:

Operation:

Change No:

Packaging

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 04/27/18

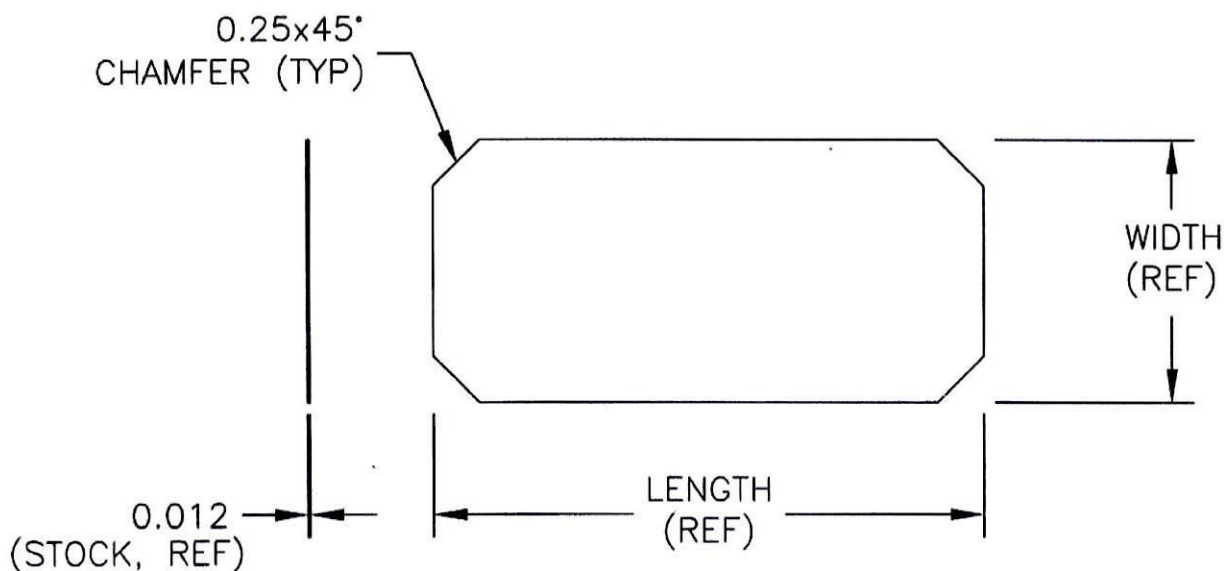
Job No: 176300



DESIGN <i>UP</i>	DRAWN BY <i>UP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2856	REV. A SHEET 1 OF 1
DATE 00.11.17		TITLE ABRASION STRIP	SCALE NTS
A	00.11.17	NEW ISSUE	

RELEASED
00.11.24

SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE
3M, P/N 8681 (OR 8681HS)
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH LENGTH

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039671

Supplier: AVI002-VU
Aviall
PO BOX 842267
Dallas, TX 75284-2267 USA
Phone: 905-676-1695
Fax: 905-676-9046

PO No: PO039671

PO Date: 4/20/18

Due Date: 4/25/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
APR 20 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	3M8681-4		Abrasion Strip 4"	Firmed	4/25/18	216 pcs	0 pcs	216 pcs	\$6.90/pcs	\$1,490.40
Line Item Note wo 176330 outdoor grade polyurethane protective clear tape 3M p/n: 8681 or 8681hs										
2	600.1012		Sealant PR1425B2 (#654 sem)	Firmed	4/25/18	8 pcs	0 pcs	8 pcs	\$62.00/pcs	\$496.00
3	MS24693-C278		Screw	Firmed	4/25/18	200 Ea	0 Ea	200 Ea	\$0.1504/Ea	\$30.08
4	AN4-14A	AN4-14A	Bolt	Firmed	4/25/18	100 Ea	0 Ea	100 Ea	\$0.20/Ea	\$20.00
Grand Total:										\$2,036.48

Order Notes

rev'd

Procurement Quality Clauses
A005 RIGHT OF ENTRY

A015 SHELF LIFE CONTROLLED MATERIAL, 60% SHELF LIFE REQUIRED AT RECEIPT

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 4/20/18 1:09 PM dart.lavoie.chantal

3M PACKING LIST

P.O. NUMBER 0045802865

Fri Dec 08 16:41:07 CST 2017



OFFICE USE

SHIPPING REFERENCE #: WK49826

SHIP FROM LOC: AR

WAVE #:

WORK LIST ID #:

EMPLOYEE #:

PRINTING #: 1

FORM #: A1

CUSTOMER ORDER DATE: 12/08/2017

SHIP DATE:

ORIG SHIP REF #:

SHIP TO:

AVIALL INC
DISTRIBUTION SERVICES
2750 REGENT BLVD
DALLAS, TX 75261-4405

CHARGE TO:

AVIALL SERVICES INC
PO BOX 619048
DALLAS, TX 75261-9048

THIS PACKING LIST CONTAINS

Pieces: 3
Weight: 30.00

MARK SHIPPING LABEL:

LINE NBR	YOU ORDERED	SHIPPED	BACK ORDERED	BILL UNIT	UPC / 3M-ID	PRODUCT	TOT LINE WEIGHT	TOTAL PIECES
000010	6	(6)		RLS	0-00-21200-24987-7	PT# 021200-24987=27 8681HS TRANSPARENT SKIP SLIT 4 X 36 YD BULK 70-0061-9289-5	30.00	3

NOTES:

CUST PO RELEASE NBR: 0 Y
QUESTION? CALL YOUR 3M CUSTOMER SERVICE PROVIDER:
BRAD X76 HARVIEUX 3M B583-05-01
WOODBURY MN 55125-4459
PHONE (877) 637-0563 FAX (877) 637-0564

ITEM 021200-24987=27



BATCH 7364742050



M
1:

Thank you for your order

PAGE 1 of 1

Thank you for your order

AVIALL - TRUE CERTIFIED COPY | 04/24/2018 | Ship #: 8005772693 | Line: 10 | 7364742050 | Qty: 2 | CPO: PO039671



Certificate of Lot Conformance

3M ABERDEEN TAPE
610 BROWN COUNTY 19 N
ABERDEEN SD 574013334 US

AVIALL INC DISTRIBUTION SERVICES
2750 REGENT BLVD
DALLAS TX 752614405

Date certificate is prepared: Dec-19-2017

The 3M product listed below was produced in accordance with standard manufacturing processes for the product in effect at the time of manufacture.

3M Invoice Number WK49826		Customer PO Number 0045802865	Customer Part Number 021200-24987=27
3M Stock Number 70-0061-9289-5 UPC Number 00021200249877	Product Description 8681HS TRANSPARENT SKIP SLIT 4 X 36 YD BULK		
Shelf Life 24 MONTHS FROM DATE OF MFG		Storage Condition for this Product GENERAL WAREHOUSE STORAGE (<+27C/80F)	

Lot Number: 7318

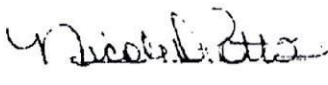
Date of Manufacture: Nov-14-2017

Please contact your 3M Customer Service Representative if you have any questions.

Warranty and Limited Remedy: Unless stated otherwise in 3M's product literature, packaging inserts or product packaging for individual products, 3M warrants that each 3M product meets the applicable 3M specifications at the time 3M ships the product. Individual products may have additional or different warranties as stated on product literature, package inserts or product packages. **3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE.** User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's application. If the 3M product is shown to be nonconforming within the warranty period, your exclusive remedy and 3M's sole obligation will be, at 3M's option, to replace the nonconforming 3M product or refund the purchase price.

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Authorized by: Nicole Potts 	Title: QA Tech	Date Signed: Dec-19-2017
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